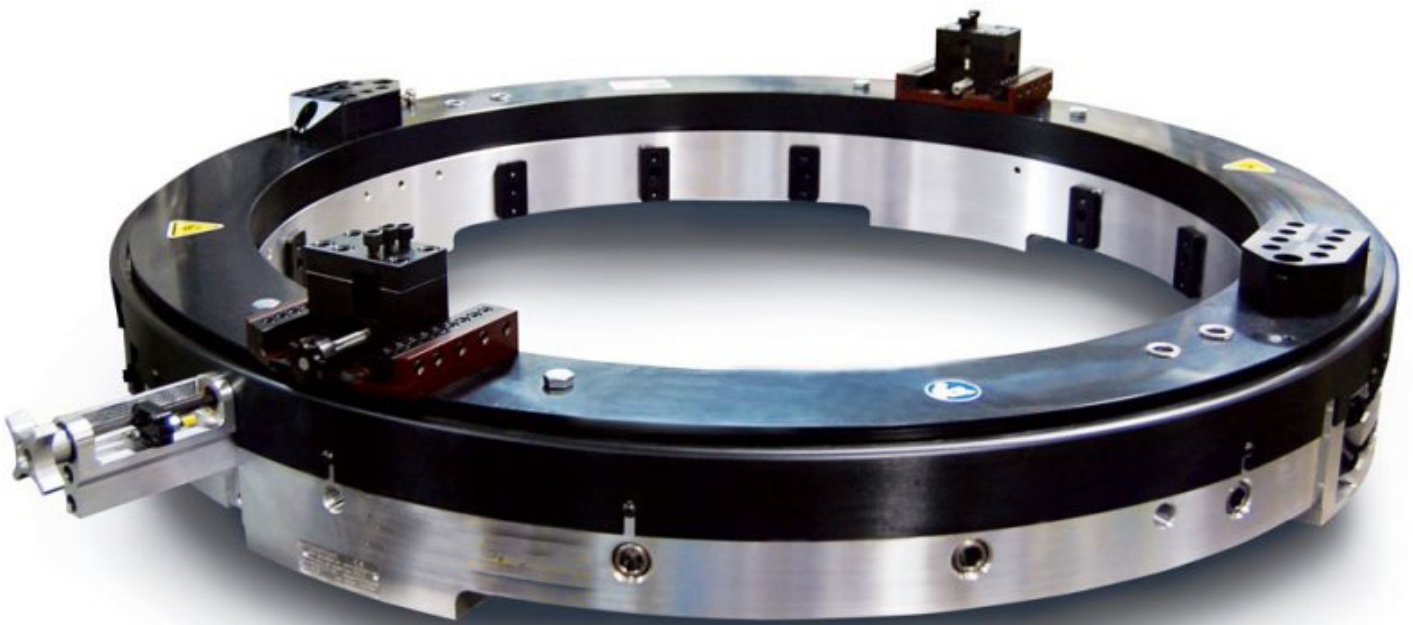


HD Pipe Cutting/Bevelling

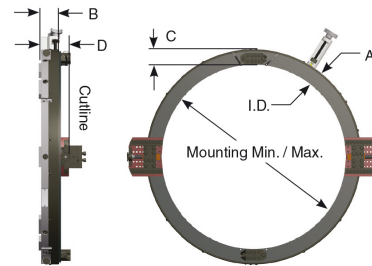
Technical documentation



Machine	Air Motor	TBS	No of Extensions	Tool Kit
HD 28 - 50	4800U / MT30	#4	12	No 4
HD 53 - 110	4800U / MT30	#7	12	No 11

3 1/2" Parting Tools / Bevel Tools for Up to 1.25" Wall Thickness

7" Parting Tools / Bevel Tools for Over 1.25" Wall Thickness



Model	Unit of Measure	Range	A	B	C	D	E	Approximate Shipping Weights	
								Ring Only in Box KG	Complete in Box KG
HD 28	Std - ins	16 - 28	38.125	29	5	4.563	6.75	220	260
	Metric - mm	406.4 - 711.2	968.4	736.6	127	115.9	171.5		
HD 30	Std - ins	18 - 30	40.125	31	5	4.563	6.75	250	290
	Metric - mm	457.2 - 762.0	1019.2	787.4	127	115.9	171.5		
HD 32	Std - ins	20 - 32	42.125	33	5	4.563	6.75	278	318
	Metric - mm	508.0 - 812.8	1070	838.2	127	115.9	171.5		
HD 36	Std - ins	24 - 36	46.125	37	5	4.563	6.75	300	340
	Metric - mm	609.6 - 914.4	1171.6	939.8	127	115.9	171.5		
HD 43	Std - ins	31 - 43	53.125	44	5	4.563	6.75	341	381
	Metric - mm	787.4 - 1092.2	1349.4	1117.6	127	115.9	171.5		
HD 45	Std - ins	33 - 45	55.125	46	5	4.563	6.75	360	400
	Metric - mm	838.2 - 1143	1400.2	1168.4	127	115.9	171.5		
HD 48	Std - ins	36 - 48	58.125	49	5	4.563	6.75	375	415
	Metric - mm	914.4 - 1219.2	1476.4	1244.6	127	115.9	171.5		
HD 50	Std - ins	38 - 50	60.125	51	5	4.563	6.75	390	430
	Metric - mm	965.2 - 1270	1527.2	1295.4	127	115.9	171.5		
HD 53	Std - ins	41 - 53	63.125	54	5	4.563	6.75	430	470
	Metric - mm	1041.4 - 1346.2	1603.4	1371.6	127	115.9	171.5		
HD 55	Std - ins	43 - 55	65.125	56	5	4.563	6.75	490	530
	Metric - mm	1092.2 - 1397	1654.2	1422.4	127	115.9	171.5		
HD 60	Std - ins	48 - 60	70.325	61	5	4.563	6.75	588	628
	Metric - mm	1219.2 - 1524	1786.3	1549.4	127	115.9	171.5		
HD 66	Std - ins	54 - 66	76.325	67	5	4.563	6.75	595	635
	Metric - mm	1371 - 1676.4	1938.7	1701.8	127	115.9	171.5		
HD 72	Std - ins	60 - 72	82.325	73	5	4.563	6.75	600	640
	Metric - mm	1524 - 1828.8	2091.1	1854.2	127	115.9	171.5		
HD 80	Std - ins	62 - 80	90.325	81	5	4.563	6.75	650	690
	Metric - mm	1574.8 - 2032	2294.3	2057.4	127	115.9	171.5		
HD 110	Std - ins	82 - 110	120.325	111	5	4.563	6.75		
	Metric - mm	2082.8 - 2794	3056.3	2819.4	127	115.9	171.5		

Integrated Solutions to Piping Problems | www.patriot-int.com

The Netherlands

Dordrecht

T: +31 (0) 78 652 41 11

E: info@patriot-int.com

United Kingdom

Aberdeen

T: +44 (0) 1224 724726

E: info@patriot-int.com

Belgium

Antwerp

T: +32 (0) 3 600 17 07

E: info@patriot-int.com

